



INFORCE®

OPERATING INSTRUCTIONS / WARRANTY

THE COMPANY.

Emissive Energy® Corp., manufacturers of portable LED lighting, is an engineering company by background whose founders brought extensive knowledge in semi-conductor development, laser technology and light emitting diodes (LEDs) to the industry.

Since its inception, Emissive Energy has developed a worldwide flash-light customer base which includes the U.S. military and law enforcement agencies, as well as consumers for everyday use. As loyalists to the unsurpassed superiority of LEDs and with over 135 patents in lighting technology, our products have set many new standards in the advancement of portable illumination.

OUR MISSION.

To support every Soldier, Sailor, Marine and Airman by designing, engineering, manufacturing and delivering battle-ready lights and accessories of superior quality, performance and value for every mission and task for every theater of operation.

INFORCE.

With over 10,000 man-hours of dedicated research and development, resulting in multiple patents, the INFORCE Series offers single-hand operated, single-source portable lighting. Each design ensures multi-mission capability without compromising effectiveness in its primary or secondary missions.

The INFORCE Series incorporates innovative features like an ultra-light carbon fiber composite body, multi-function tailcap switch, the latest in LED technology and integrated grooves for attaching to a variety of mounting systems, including MIL-STD-1913 rails.

Designed and engineered specifically for the armed forces with the finest materials and precision manufacturing techniques, the confidence-inspiring MIL-STD-810F tested INFORCE Series fully embodies the principles of Matrix Uniformity and weight reduction as an Economy of Force. **MADE IN U.S.A.**



NEVER LUBRICATE

tailcap switch gasket seal,
threads, contacts or other
threads within the light.



MAINTENANCE/CLEANING INSTRUCTIONS

Your INFORCE flashlight has been designed to provide maximum performance with minimum maintenance. Should the flashlight become dirty from dust, sand or caked-on mud, simply use a damp cloth.

IMPORTANT

NEVER USE LUBRICANT, GREASE, OIL OR OIL-IMPREGNATED CLOTH ON ANY SEALS, THREADS OR CONTACTS WITHIN THE LIGHT. Lubricants will adversely affect the compression seals and performance of the switching mechanism of the multi-function tailcap switch. Should the seals get lubricant or grease on them, simply clean the threaded surfaces and gasket seals with alcohol.

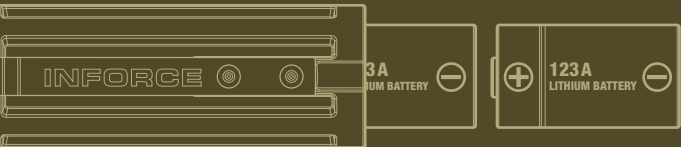
GETTING STARTED

Your INFORCE light is equipped with two (2) high-efficiency 123A Lithium batteries.

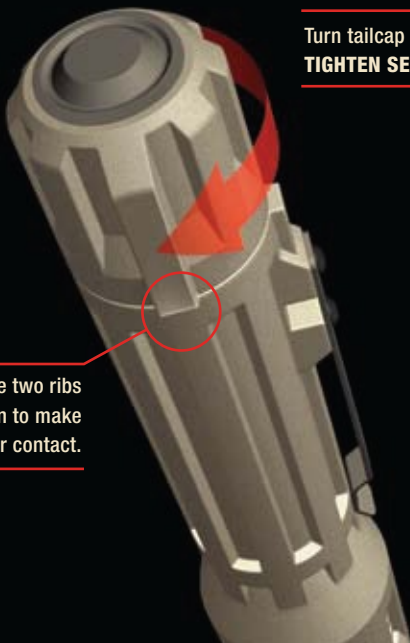
To insert the batteries, turn the multi-function tailcap counterclockwise to remove it from the flashlight body. Insert the batteries into the open handle, positive (+) end first.

Re-thread the multi-function tailcap clockwise onto the flashlight handle. When the tailcap can be turned no further, it is ready for operation. Rotate to the desired function position for activation.

If the flashlight malfunctions, the tailcap switch hasn't been sufficiently tightened; ribs must align to make proper contact. Remove the cap and repeat the process.



Note: When replacing batteries, never mix battery type or old and new batteries.



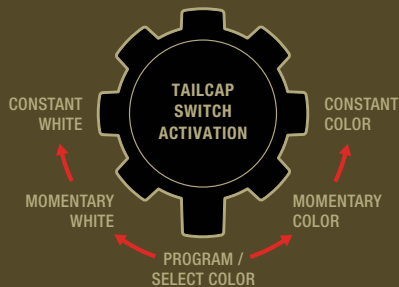
Turn tailcap switch and
TIGHTEN SECURELY.

These two ribs
must align to make
proper contact.

INFORCE COLOR PROGRAMMABLE LIGHT

Engineered for single-hand operation and ease of use, your INFORCE Color tactical multi-color flashlight has been designed to deliver precise lighting performance of both momentary and constant light, in five tactical color options and at three programmed levels of lighting intensity per color.

LED performance and run times are subject to change. For current specifications by model, visit www.inforce-mil.com.



CONSTANT WHITE

with three programmable levels of intensity:

Turn the tailcap switch two clicks to the left of center and rapidly press the tailcap button to select High, Medium or Low level light.



MOMENTARY WHITE

with three levels of light intensity:
Turn the tailcap switch one click to the left of center and press the tailcap button to activate the Momentary function. Light output intensity will be determined by the setting selected in the Constant mode.



PROGRAM / SELECT COLOR

press to select and program one of four colored light options: red, green, blue or white / infrared.



MOMENTARY COLOR

with three levels of light intensity:
Turn the tailcap switch one click to the right of center and press the tailcap button to activate the Momentary function. Light output intensity will be determined by the setting selected in the Constant mode.



CONSTANT COLOR

with three programmable levels of light intensity:
Turn the tailcap switch two clicks to the right of center and rapidly press the tailcap button to select High, Medium or Low level light in the preprogrammed color.

NOTE: If more than 1 second elapses between clicks while in the CONSTANT WHITE or CONSTANT COLOR position, the light will be programmed/saved to the light level last selected and the next click will turn off the light. The flashlight will return to the saved setting when usage is resumed within constant and momentary modes. When the tailcap switch is rotated to the program/color position, the light will reset to default/high intensity.

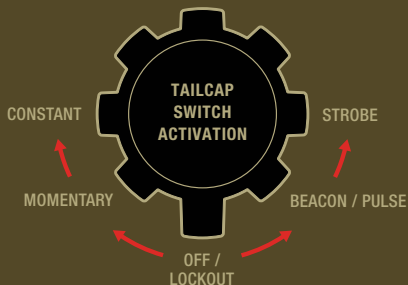
INFORCE WHITE PROGRAMMABLE LIGHT

Engineered for single-hand operation and ease of use, your INFORCE White tactical handheld lighting system has been designed to deliver precise lighting performance at three programmable levels of light intensity, plus the ability to operate as a high-intensity signal/reconnaissance beacon or a disruptive/disorienting strobe.

LED performance and run times are subject to change. For current specifications by model, visit www.inforce-mil.com.



The INFORCE Series has been engineered to allow for quick and easy operation with single-hand control of a multi-function tailcap switch.



CONSTANT

with three programmable levels of intensity:

Turn the tailcap switch two clicks to the left of center and rapidly press the tailcap button to select High, Medium or Low level light.



MOMENTARY

with three levels of light intensity:
Turn the tailcap switch one click to the left of center and press the tailcap button to activate the Momentary function. Light output intensity will be determined by the setting selected in the Constant mode.



OFF / LOCKOUT

The white light system is in Off/Lockout mode when the tailcap switch is aligned to the clip.



BEACON / PULSE

Turn the tailcap switch one click to the right of center and press the tailcap button to activate a one-burst-per-second reconnaissance and navigation/signal beacon.



CQB STROBE™

Turn the tailcap switch two clicks to the right of center and press the tailcap button to produce a continuous blinding, disruptive/disorienting strobe. Pressing and holding the tailcap button activates a momentary CQB strobe.

NOTE: If more than 1 second elapses between clicks while in the CONSTANT position, the light will be programmed/saved to the light level last selected and the next click will turn off the light. The flashlight will return to the saved setting when usage is resumed within constant and momentary modes. When the tailcap switch is rotated to the Off/Lockout position, the light will reset to default/high intensity.

ATTACH IT WITH CONFIDENCE

INFORCE Series flashlights are available with an optional, easy “in-and-out” MIL-STD-1913 rail compatible weapon mount and remote pressure switch. This flexible attachment combination gives troops the freedom to choose both mounting placement and their desired switching preference.



Easy “in-and-out” weapon mount.



Vertical foregrip with remote pressure switch.



Weapon mount with vertical foregrip, no remote pressure switch.



Weapon mount with remote pressure switch, no vertical foregrip.



Hand operation without foregrip or remote pressure switch.



Vehicle attachment bracket.



MOLLE vest compatible with built-in stainless steel belt clip.

PRODUCT WARRANTY

Warranty – Emissive Energy Corp. warrants our LED illumination products and accessories to be free of defect in workmanship and materials, including any LEDs housed within, for the lifetime of the original owner in all countries excluding the European Union. We will repair, replace, or refund your original purchase price of this product, at our discretion, if it is determined by us to be defective. Electronics, chargers, and rechargeable batteries are covered for a period of two years with proof of purchase. Normal wear and tear of switches, battery power depletion and damage resulting from misuse, abuse, neglect, battery expiration, use of other than INFORCE brand accessories, or altering the product from its original state voids the warranty. This warranty is in addition to and does not affect your statutory rights with respect to faulty goods. Emissive Energy Corp. disclaims any responsibility for incidental or consequential damages. **WE ALSO DISCLAIM THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND ARISING OUT OF TRADE USAGE, A COURSE OF DEALING OR COURSE OF PERFORMANCE.** Neither returns nor repairs will not be accepted without prior written authorization and a factory issued return authorization (RA).

Your exclusive remedies concerning our performance or nonperformance are as follows: **EMISSIVE SHALL NOT BE LIABLE TO YOU OR ANY THIRD PARTY FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, EXEMPLARY OR INDIRECT COSTS OR DAMAGES, INCLUDING WITHOUT LIMITATION, LOSS OF PRODUCTION OR PROFIT ARISING FROM ANY CAUSE WHATSOEVER, REGARDLESS OF THE FORM OF ACTION, WHETHER IN CONTRACT, TORT (INCLUDING NEGLIGENCE), STRICT LIABILITY OR OTHERWISE, EVEN IF EMISSIVE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH COSTS OR DAMAGES.** Because some states do not allow the exclusion or limitation of liability for consequential or incidental damages, in such states Emissive's liability is limited to the full extent permitted by law.

European Union Warranty – Emissive Energy Corp. warrants our LED illumination products and accessories to be free of defect in workmanship and materials. Normal wear and tear of switches, battery power depletion and damage resulting from misuse, abuse, neglect, battery expiration, use of other than INFORCE brand accessories, or altering the product from its original state voids the warranty. **WE ALSO DISCLAIM THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND ARISING OUT OF TRADE USAGE, A COURSE OF DEALING OR COURSE OF PERFORMANCE.** There are no other warranties of this illumination product or accessory that extend beyond the expressed limited warranty description set forth herein.

IMPORTANT: PRODUCT REGISTRATION MUST BE MADE WITHIN 30 DAYS OF PURCHASE TO VALIDATE THE WARRANTY. THE FORM MAY BE COMPLETED ONLINE; REGISTER NOW AT WWW.INFORCE-MIL.COM.

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